

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		

1003151 Patties Food Service 12 Party Pies 6 x 560g	Spec. version	2.1
	Effective date	24/05/2022

Product Code	1003151		
Product Name	Patties Food Service 12 Party Pies 6 x 560g		
Product Description	Classic Beef Party Pies		
Packaging Description	12 party pies in printed cardboard inner, 6 per carton		
Manufacturing Location	161-169 Princes Highway Bairnsdale Victoria 3875		
APN/TUN	APN	93 11008 03111 0	TUN 193 11008 03111 7

Ingredient Listing	<p>INGREDIENTS: Water, Australian Wheat Flour, Australian Beef (22%), Margarine (Vegetable Oil and / or Animal Fat, Water, Salt, Emulsifiers (471, Soy Lecithin), Acidity Regulators (331, 330), Antioxidant (307b (Soy)), Colour (160a), Flavours), Thickeners (1412, 1422), Seasoning (Contains Wheat, Flavour Enhancer (621)), Pastry Premix (Contains Wheat, Mineral Salts (500, 341), Emulsifier (481), Thickener (412)), Colour (150c), Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)), Processing Aid (Contains Wheat).</p>
Product Claims	MADE WITH 100% AUSTRALIAN BEEF
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY. MAY CONTAIN: EGG, MILK.
Country of Origin	

Nutrition Information				
Servings per package	12			
Serving size	47g (1 Party Pie)			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	480 kJ	6 %	1030 kJ
	Protein	3.7 g	8 %	7.9 g
	Fat , total	6.3 g	9 %	13.3 g
	– saturated	3.1 g	12 %	6.6 g
	Carbohydrate	11.3 g	4 %	24.0 g
	– sugars	0.4 g	<1 %	0.8 g
	Sodium	240 mg	10 %	503 mg
*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.				

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Health Star Rating	
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Usage Instructions	
Shelf life	18 Months (548 days)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. IF THAWING, STORE AT OR BELOW 5°C, DO NOT REFREEZE AND USE WITHIN 3 DAYS OF THAWING. PIES MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	CONVENTIONAL OVEN: <ol style="list-style-type: none"> Preheat oven to 175°C (fan forced 165°C) Remove pies from pack and place on baking tray If frozen heat for approximately 20 minutes If thawed heat for approximately 10 minutes MICROWAVE OVEN (1200 watts): <ol style="list-style-type: none"> Remove six pies from pack and place on suitable plate Select Medium High power If frozen heat for approximately 3 minutes If thawed heat for approximately 2 minutes Allow to stand for 2 minutes CAUTION: Filling will be very HOT. GUIDE ONLY: Heating times may vary.

Contact Information	PROUDLY BAKED BY PATTIES FOODS PTY LTD 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875 FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS) INFO@PATTIES.COM.AU OR FIND US ON FACEBOOK WWW.PATTIESFOODS.COM.AU
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Packaging Details					
PACKAGING SPECIFICATION					
Old SKU #	1003151	Customer FG #	NA		
New SKU #	1003151	Site	0		
Product Description	12 Party Pies				
Brand	PATTIES				
PRIMARY PRODUCT (eg Pie, Roll....)					
Individual Piece weight	47	g			
RETAIL PACK (eg Selling Item)					
Retail Pack Weight (Product)	560	g			
Primary Products per Retail Pack	12				
Outer (Corrugated carton)					
Outer Weight (Product) NET	3.36	Kg			
Gross Outer Weight (Product+Packaging)	3.77	Kg			
Retail Packs per Outer	6				
Individual Piece per Outer	72				
Outer Configuration (H x L x W)	3	x	1	x	2
PRIMARY PACK Dimensions (mm)					
Wrap	N/A	x	N/A		
Inner Carton					
Internal Dimensions	190	x	125	x	52
External Dimensions	192	x	127	x	54
OUTER Dimensions (mm)					
Internal Dimensions	261	x	201	x	163
External Dimensions	269	x	209	x	179
PALLET AUS					
Outers Per Layer	24		Layers Per Pallet		5
Outers Per Pallet	120		Pallet Pattern		24S1
Pallet Dimensions (mm) (L x W x H)	1165	x	1165	x	1025
PALLET (others, e.g. export)					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	403		0		
Pallet Gross weight kg	502		0		
BARCODES					
	APN (Retail Pack)		93 11008 03111 0		
	TUN (Outer)		193 11008 03111 7		
Pack Part # Inner/Wrap/Sleeve	4004672				
Pack Part # Outer	4004245				
Issue Date	22/11/2021				
Unit date code	Best Before DD/MMM/YYYY line hh:mm	Outer date code	Best before DD/MMM/YYYY hh:mm		