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AUTHORISATIONS

POSITION TITLE	SIGNATURE	DATE
NPD Representative (Author)-	Karen Brissett	07/06/2016
Regulatory Affairs Representative-	Amy Birrell	8/6/16
QA Representative-	Ximena Pye	07/06/2016
Packaging Representative-	Farhad Reza	06/06/2016

ADDITIONAL INFORMATION/INSTRUCTIONS

Detail	Section
Compositional information: Mandatory allergen declaration- Include only what is present in the product. Please remove internal notes/instructions i.e. SECTION 7.1- Mandatory allergen declaration (delete those not applicable) Compositional information: Other- Please remove internal notes/instructions - Royal Jelly, Bee Pollen & Bee Pollen Products (specify if the source is from Honey)	7.1 & 7.2
Dietary suitability- for Halal and/or Kosher, if yes suitable, state if certificate is n/a or available.	7.4
Nutrition Information- Additional rows can be added where applicable, i.e. for potassium and gluten. Please include any additional instructions or statement below the NIP where applicable, i.e. *For reconstituted gravy when prepared in accordance with directions.	8
Genetic Modification- Additional information may be required depending on product, i.e. Novel/DNA protein content, GM components, and Altered characteristics. Refer to ANZ-0-RA-SOP-008	9

REVISION HISTORY

REASON FOR REVISION	ISSUE NO	DATE
Original Issue	1. 1.0	MM/YY
Revised spec layout	2.0	04/16

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Part A: Finished Product Specification – General Distribution. Sections 1-14.1

Part B: Processing section 15- Internal use only

DISTRIBUTION

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PART A- FINISHED PRODUCT SPECIFICATION - GENERAL DISTRIBUTION

SECTION 1- PRODUCT DESCRIPTION

A thin brown sauce, which is intended for use as a marinade or as an accompaniment to cooked meats.

SECTION 2- PRODUCT LEGALITY

This product complies with the standards as outlined in

- Volume Two of the Australia New Zealand Food Standards Code.
- National Measurement Act (Pre Packed Articles) – Australian Products.
- Weights and Measurement Act – New Zealand Products.

SECTION 3- INGREDIENT DECLARATION- (Including % labelling of characterising ingredients)

Water, Vinegar, Molasses, Rehydrated Vegetables, Salt, Spices, Colour (150d), Flavours.

SECTION 4- COUNTRY OF ORIGIN:

Made in Australia from local and imported ingredients

SECTION 5- SHELF LIFE

SECTION 5.1 Opened Once opened, product's shelf life must be assessed by customer based on the individual storage conditions.

SECTION 5.2 Unopened 2 years

SECTION 6- RECOMMENDED STORAGE


SECTION 6.1 Opened Ensure material is well sealed. Refrigeration should be maintained to meet the specified temp of $\leq 4^{\circ}\text{C}$ at all times.

SECTION 6.2 Unopened Ensure material is well sealed and store in cool, dry, ambient conditions away from direct sunlight

SECTION 7- COMPOSITIONAL INFORMATION

SECTION 7.1- Mandatory allergen declaration: Not required

SECTION 7.2- COMPOSITIONAL INFORMATION- Other	Present Y/N
Royal Jelly, Bee Pollen & Bee Pollen Products	No
Propolis, Intense Sweeteners , Polyols, Isomalts & Polydextrose	No
Preservatives (PPM)	Yes- Sulphur dioxide 220, (<3PPM)
Added Flavour Enhancers	No
Added Fats & Oils	No
Quinine, Guarana and extracts of Guarana	No
Added Caffeine	No
Alcohol	Yes, (<0.02%)
Ethylene Oxide (ETO) treated components,	No
Irradiated ingredients or components of ingredients	No
Added Flavourings	Natural Flavour
Added Colours	Yes, Colour Caramel (150d), Status not defined

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Yeast & Yeast Products	No
Mollusc & Mollusc Products	No
Allium Genus and products made from these	Yes, garlic & onion
Added Sugar & Added Salt	Yes, sugar & salt
Hydrolysed Vegetable Protein	No


SECTION 7.3- EXPORT/IMPORTATION REQUIREMENTS
Animal & Animal Derivatives: No
Bird & Bird Derivatives: No
Meat & Meat Derivatives: No

SECTION 7.3- DIETARY SUITABILITY (Yes/No)	
Vegan:	Yes, suitable
Lacto Vegetarian:	Yes, suitable
Ovo Lacto Vegetarian:	Yes, suitable
Halal:	Yes, suitable
Kosher:	No, not suitable

SECTION 8- NUTRITION INFORMATION

Servings per pack: 800		
Serving size: 5 mL		
	Average quantity per serve	Average quantity per 100mL
Energy	18 kJ (4Cal)	363 kJ (87 Cal)
Protein	LESS THAN 1g	1.0 g
- GLUTEN	NOT DETECTED	NOT DETECTED
Fat, total	LESS THAN 1 g	LESS THAN 1 g
-Saturated	LESS THAN 1 g	LESS THAN 1 g
Carbohydrate	1.0 g	20.1 g
-Sugars	LESS THAN 1 g	13.5 g
Sodium	41 mg	824 mg

SECTION 9- GENETIC MODIFICATION (GM)	
GENETIC MODIFICATION STATEMENT:	Contains GM additive/processing aid GM protein not novel
LABELLING REQUIREMENTS:	Labelling not required

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SECTION 10- Physical Tests		
Test	Acceptable Results	Test Method
Specific Gravity (@ 20°C)	1.110	AUS-0-TEC-TM.004
Appearance	A thin brown sauce, which has apparent sediment.	AUS-0-TEC-TM.012
Metals / Contaminants Pesticides / Residues	Product may not contain residues / pesticides or metal contaminants in amounts that may represent a hazard to health in accordance with the standards established by ANZFSC.	

SECTION 11- Organoleptic Tests		
Test	Acceptable Results	Test Method
Colour	Brown	AUS-0-TEC-TM.012
Flavour / Odour	Typical of Worcestershire Sauce, which is free from objectionable or foreign flavours, odours or taints.	AUS-0-TEC-TM.013
Texture	A thin dark brown sauce	Visual
Defects	Product shall be free from the presence of foreign or extraneous matter (eg. hair, glass, etc).	Visual

SECTION 12- Chemical Tests		
Test	Acceptable Results	Test Method
Acidity (%)	3.2 – 3.4	AUS-0-TEC-TM.015
Salt (%)	2.8-3.2	AUS-0-TEC-TM.015
Soluble Solids (°Brix)	25 - 28	AUS-0-TEC-TM.009

SECTION 13- Microbiological Tests		
Test	Acceptable Results	Test Method
Standard Plate Count	≤1000 cfu/ml	AS 5013.1 2004 AS 5013.5 2004 AS 5013.11.1 2004 AS 5013.14 2004
Yeast & Mould	≤1000 cfu/ml	AS 5013.14.1 2010 AS 5013.29 2009
Coliforms	≤10 MPN/ml	AS 5013.3 2009 AS 5013.15, 2006
E.coli	≤3 MPN/ml	AS 5013.3 2009 AS 5013.15, 2006
Lactobacillus	≤10 cfu/ml	APHA 3rd Ed-1992

SECTION 14- PACKAGING		
GENERAL CODING REQUIREMENTS:	Each unit and shipper must be coded to indicate the Best Before Date so that the date of manufacture can be easily determined. All units and shippers shall be clearly, legibly and accurately coded in accordance with the specifications below.	
LOCATION OF CODING:	Bottle Top side of bottle	Shipper Side of the shipper

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CODE DESCRIPTION & FORMAT:	BOTTLE: WO, Best Before, Time XXXXXX BEST BEFORE DD MMM YYYY TT:TT (24 hrs) SHIPPER: WO, Best Before, Time	
EAN/BARCODE NUMBER:	9300681705326	
TUN NUMBER:	19300681705323	
UNIT NET WEIGHT or VOLUME:	4L	

SECTION 14.1- PACKAGING & PALLET CONFIGURATION	
GENERAL PACKAGING REQUIREMENTS:	
UNITS PER SHIPPER:	3
SHIPPER TYPE:	Wrap around
UNIT PACK TYPE:	Bottle : 4L bottle HDPE Cap : 38 mm PP Label : BOPP
TAMPER EVIDENCE:	Yes : Pilfer proof ring

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B- INTERNAL USE ONLY

SECTION 15
PROCESSING

PRODUCTION SITE / DEPARTMENT	Seven Hills
PRODUCTION LINE	Cartering Line
UNIT WEIGHT RANGE	4L