

	Form No.	Issue Date	Version
	NPD-FRM-004a	12/04/2020	1
	Authorised by	Innovation Manager	Kirsten Zadow
Form Title	FINISHED PRODUCT SPECIFICATION		

1001217 Four'N Twenty Snack Size Sausage Roll 24 x 125g	Spec. version	2.0
	Effective date	20/12/2022

Product Code	1001217		
Product Name	Four'N Twenty Snack Size Sausage Roll 24 x 125g		
Product Description	Four'N Twenty Snack Size Sausage Roll		
Packaging Description	Individually wrapped sausage roll in printed film, 24 per carton		
Manufacturing Location	Davies Bakery		
APN/TUN	APN	93 11008 01217 1	TUN 193 11008 01217 8

Ingredient Listing	<p>Wheat Flour, Water, Meat (17%) (Beef and/or Mutton), Margarine (Vegetable Oils and/or Animal Fat, Water, Salt, Emulsifiers (471, 322 (Soy)), Acidity Regulators (331, 330), Antioxidant (307b), Flavour, Colour (160a), Breadcrumbs (Wheat Flour, Salt, Emulsifier (471), Yeast, Sugar, Wheat Gluten), Binder (Contains Wheat, Soy, Mineral Salt (451)), Seasoning (Contains Wheat, Soy, Milk, Flavour Enhancer (635), Mineral Salt (339)), Onion, Salt, Glaze (Contains Mineral Salts (500, 451), Thickener (415), Colour (160b)).</p>
Product Claims	100% Australian Meat
Allergen Statement	CONTAINS: WHEAT, GLUTEN, SOY, MILK. MAY CONTAIN: EGG, SESAME.
Country of Origin	 <p>Made in Australia from at least 82% Australian ingredients</p>

Nutrition Information				
Servings per package	1			
Serving size	125 g			
		Avg Qty per Serving	%Daily Intake* (per Serving)	Avg Qty per 100g
	Energy	1420 kJ	16 %	1140 kJ
	Protein	10.4 g	21 %	8.3 g
	Fat , total	18.1 g	26 %	14.5 g
	– saturated	10.1 g	42 %	8.1 g
	Carbohydrate	32.6 g	11 %	26.1 g
	– sugars	2.8 g	3 %	2.2 g
	Sodium	888 mg	39 %	710 mg
*Percentage Daily Intakes (%DI) are based on an average adult diet of 8700kJ. Your daily intakes may be higher or lower depending on your energy needs.				

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Health Star Rating	
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Usage Instructions	
Shelf life	18 months (548 days)
Storage instructions	KEEP FROZEN. STORE AT OR BELOW MINUS 18°C. THAW AND STORE BELOW 5°C FOR UP TO 5 DAYS. ONCE THAWED, DO NOT REFREEZE. SAUSAGE ROLLS MUST BE COOKED THOROUGHLY BEFORE CONSUMPTION.
Serving Instructions	CONVENTIONAL OVEN: 1. Preheat oven to 180°C (fan forced 170°C). 2. Leave sausage roll in pack and place on baking tray. 3. If frozen heat for approximately 30 minutes. 4. If thawed heat for approximately 15 minutes. MICROWAVE OVEN (1200 WATT): 1. Leave sausage roll in pack and place on a microwave safe plate. 2. Place into a microwave oven in the middle of turntable. 3. Select High power. 4. If frozen heat for approximately 2½ minutes. 5. If thawed heat for approximately 1½ minutes. 6. Allow to stand for 2 minutes. CAUTION: Filling may be very hot. Guide only, Heat times may vary.

Contact Information	<p>FOUR'N TWENTY IS A REGISTERED TRADEMARK OF PATTIES FOODS PTY LTD. PROUDLY BAKED BY PATTIES FOODS PTY LTD, 161-169 PRINCES HIGHWAY BAIRNSDALE VICTORIA 3875.</p> <p>FOR FURTHER INFORMATION, CONSUMER COMMENTS OR QUESTIONS PLEASE CALL 1800 650 069 (8AM TILL 5PM MONDAY TO FRIDAY EXCLUDING PUBLIC HOLIDAYS)</p> <p>INFO@PATTIES.COM.AU OR FIND US ON facebook logo: FOURNTWENTYPIES Instagram logo: FOURNTWENTY FOURNTWENTY.COM.AU</p>
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Packaging Details

PACKAGING SPECIFICATION					
Old SKU #	1001217	Customer FG #	NA		
New SKU #	1001217	Site Item no.	0		
Product Description	Sausage Rolls				
Brand	FNT				
<i>PRIMARY PRODUCT (eg Pie, Roll....)</i>					
Individual Piece weight	125	g			
<i>RETAIL PACK (eg Selling Item)</i>					
Retail Pack Weight (Product)	125	g			
Primary Products per Retail Pack	1				
<i>Outer (Corrugated carton)</i>					
Outer Weight (Product) NET	3.00	Kg			
Gross Outer Weight (Product+Packaging)	3.16	Kg			
Retail Packs per Outer	24				
Individual Piece per Outer	24				
Outer Configuration (H x L x W)	4	x	3	x	2
<i>PRIMARY PACK Dimensions (mm)</i>					
	Width		Repeat		
Wrap	190	x	195		
<i>Inner Carton</i>					
	Length		Width		Height
Internal Dimensions	0	x	0	x	0
External Dimensions	0	x	0	x	0
<i>OUTER Dimensions (mm)</i>					
	Length		Width		Height
Internal Dimensions	332	x	144	x	137
External Dimensions	340	x	152	x	153
<i>PALLET AUS</i>					
Outers Per Layer	24		Layers Per Pallet		6
Outers Per Pallet	144		Pallet Pattern		24S1
Pallet Dimensions (mm) (L x W x H)	1165	x	1165	x	1048
<i>PALLET (others, e.g. export)</i>					
Outers Per Layer	NA		Layers Per Pallet		NA
Outers Per Pallet	0		Pallet Pattern		NA
Pallet Dimensions (mm) (L x W x H)	NA	x	NA	x	NA
	AUS		Other		
Pallet NET weight kg	432		0		
Pallet Gross weight kg	505		0		
<i>BARCODES</i>					
	APN (Retail Pack)		93 11008 01217 1		
	TUN (Outer)		193 11008 01217 8		
Pack Part # Inner/Wrap/Sleeve	4005033				
Pack Part # Outer	4004767				
Issue Date	4/11/2022				